

# AIR COOLED DIESEL ENGINES

2.7 – 8.8 kW | 3.7 – 12.0 hp



**KOHLER**<sup>®</sup>  
IN POWER. SINCE 1920.

# AIR COOLED DIESEL ENGINES

## STANDARD EQUIPMENT

Recoil starting with automatic compression release §

Fuel tank

Fuel filter

Dry air cleaner

Muffler with guard

Accelerator and stop manual control

Manual compression release\*

Automatic deaeration on injection pump

Wire mesh oil filter

Conical power take-off

External safety fuel filter

Automatic fuel control during start

User maintenance and spare parts booklet

### **Specific for KD15 440 model:**

Hydraulic tappets

High capacity dry air cleaner

Fuel tank drain tap

3 years extended warranty

§ Not on KD 500 model

\* On KD 500 model only





## ACCESSORIES ON DEMAND

Power take-off flywheel side (engines with electrical starting)

Power take-offs with flanging and special shaft

Lateral power take-off\*

Internal dynamic balancer

Electric start 12V / 24 V

Keyswitch panel  
Fuel lift pump

Emergency stop through electrovalve

Accelerator and stop remote control

Oil pressure switch

Oil temperature switch

Oil bath air cleaner

Cylinder head temperature switch

Glow plug on intake manifold

Stop with solenoid valve  
Recoil with denoising cover

Grass protection for engine cooling

Alternator with voltage regulator 12 V or 24 V

Oil level sensor switch

Oil refill on cranked side

High capacity oil sump (KD 350 and KD15 440)

High capacity oil and fuel filters for remote assembly

### Specific for KD15 440 model:

Internal fuel pre-filter

Cyclonic air intake pre-filter

Single lever control

Control lever guard

Air filter clogging indicator, integrated into the engine construction form

External spin on oil filter

# KD 225

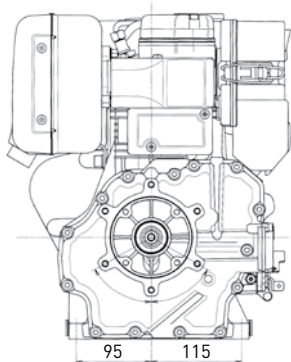
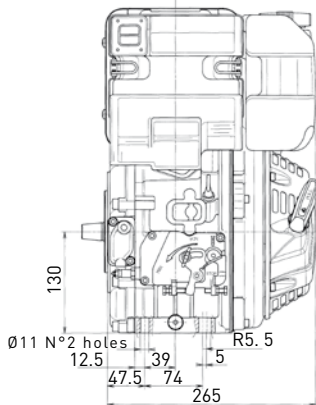
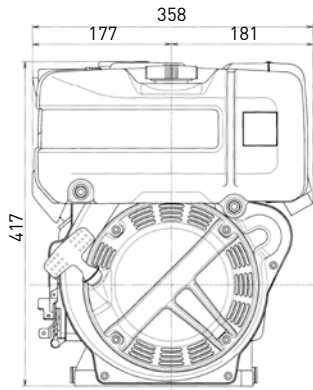


## Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	3.5 (4.8) @ 3600
MAX TORQUE Nm@rpm	10.4 @ 2400

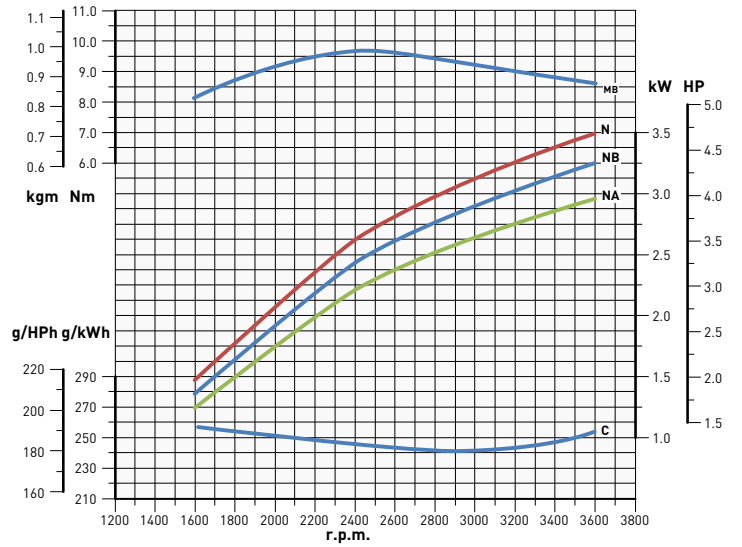
# DATA

## Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585

NB - Power curve - ISO 3046/1 -IFN

NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

# KD 225S

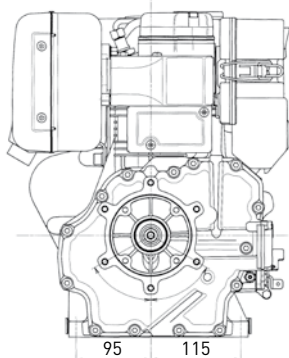
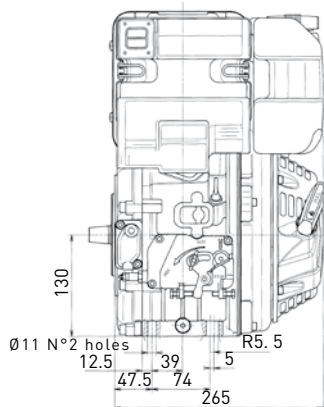
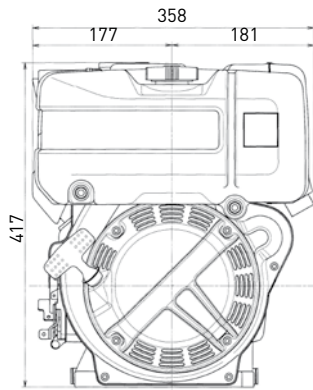


## Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	2.7 (3.7) @ 3000
MAX TORQUE Nm@rpm	9.8 @ 2000

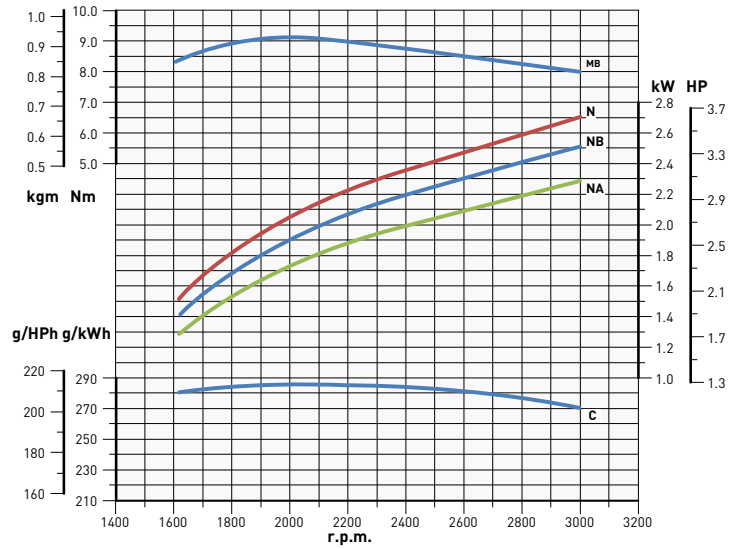
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Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



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NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Sound pressure level up to 2 dB(A)  
less than the standard version

# KD 350



## Quick specifics

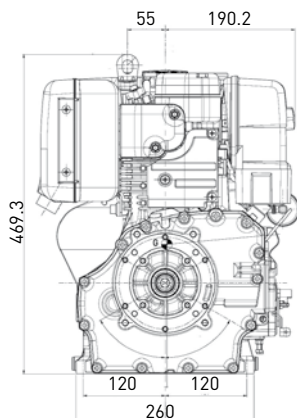
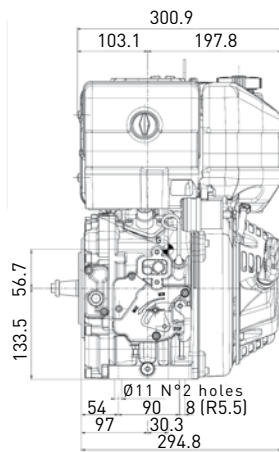
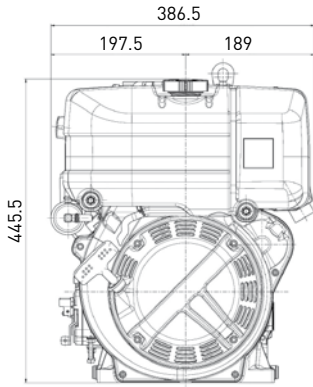
CYLINDERS	1	1	1
MAX POWER kW (hp)@rpm	5.1 (6.8) @ 3600	5.0 (6.7) @ 3600	5.3 (7.1) @ 3600
MAX TORQUE Nm@rpm	15.3 @ 2400	14.6 @ 2500	16.0 @ 2500
EMISSION COMPLIANCE	-	US TIER 4 Final	EU STAGE V *

\*available starting from 2019



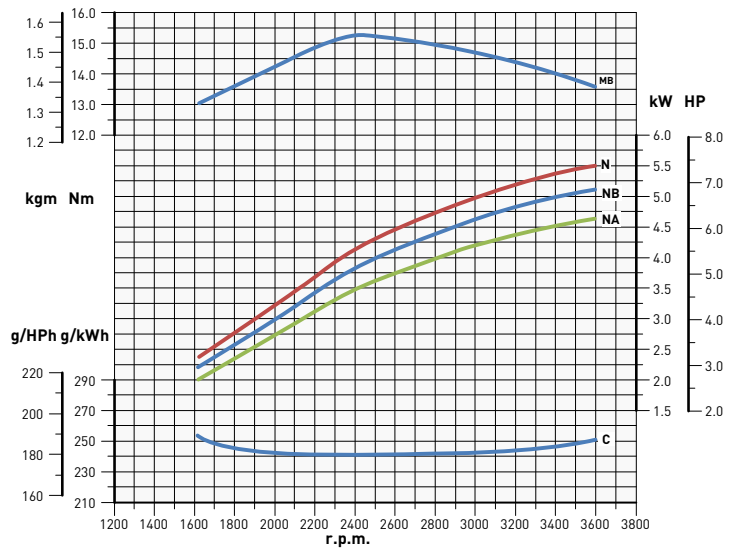
# DATA

## Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585

NB - Power curve - ISO 3046/1 - IFN

NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

# KD 350S

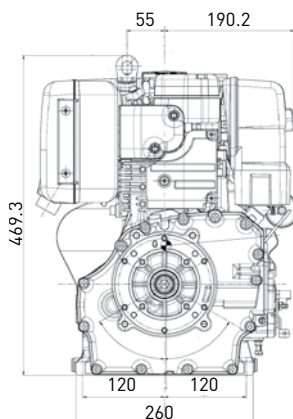
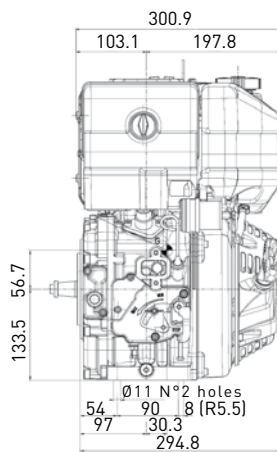
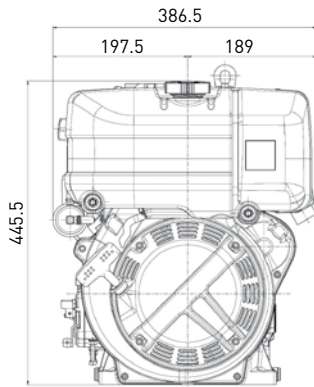


## Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	5.0 (6.8) @ 3600
MAX TORQUE Nm@rpm	14.7 @ 2200

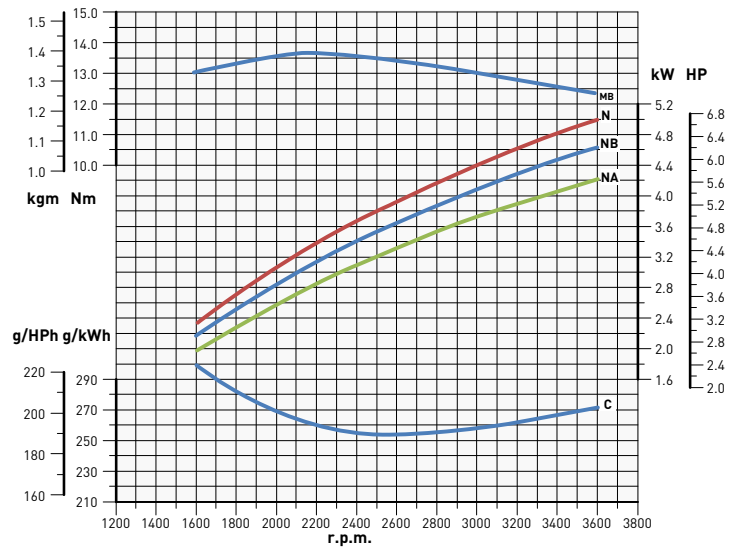
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## Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



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C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Sound pressure level up to 2 dB(A)  
less than the standard version

# KD15

## 440



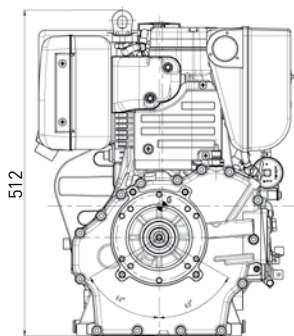
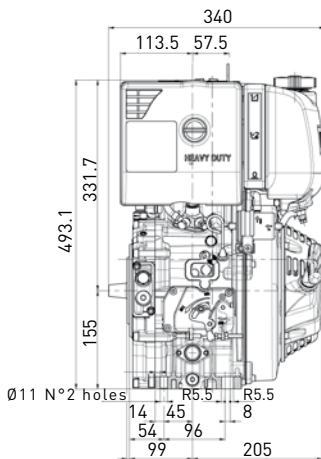
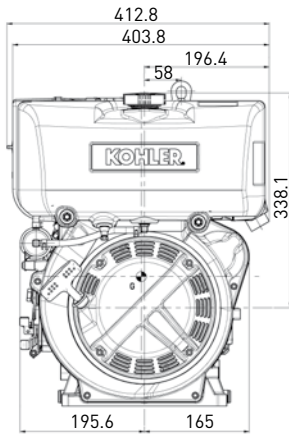
### Quick specifics

CYLINDERS	1	1	1
MAX POWER kW (hp)@rpm	7.5 (10.1) @ 3600	7.0 (9.4) @ 3600	7.5 (10.1) @ 3600
MAX TORQUE Nm@rpm	23 @ 2200	23 @ 2200	24.5 @ 2200
EMISSION COMPLIANCE	-	US TIER 4 Final	EU STAGE V *

\*available starting from 2019

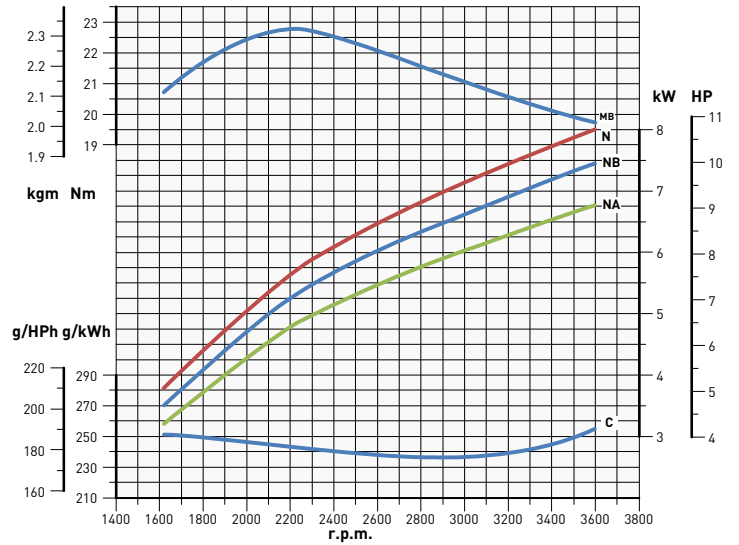
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## Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



N - Power curve - 80/1269/CE E-ISO 1585

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NA - Power curve - ISO 3046/1 - ICXN

MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

# KD15

## 440S

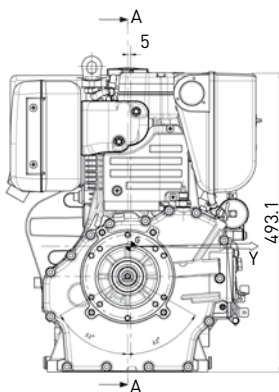
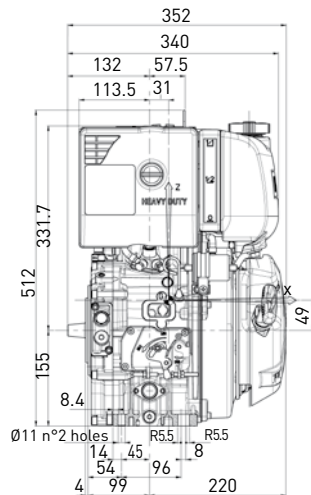
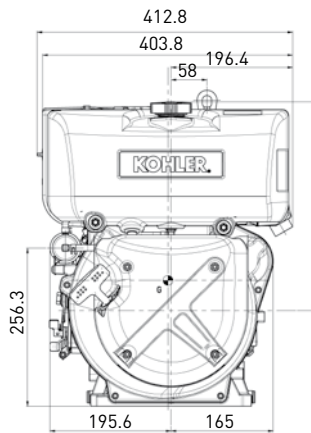


### Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	7.3 (10) @ 3600
MAX TORQUE Nm@rpm	22.5 @ 2100

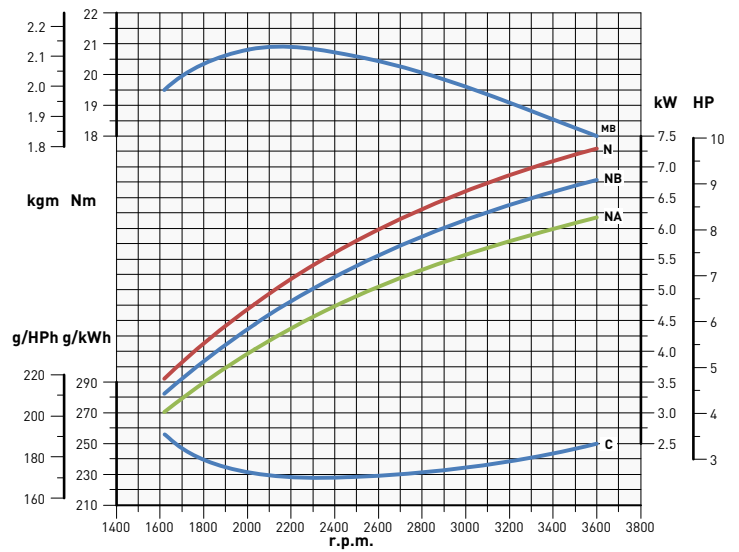
# DATA

## Dimensions (mm)



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MB - Torque curve - (NB curve)

C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Sound pressure level up to 2 Db less than the standard version

# KD 500



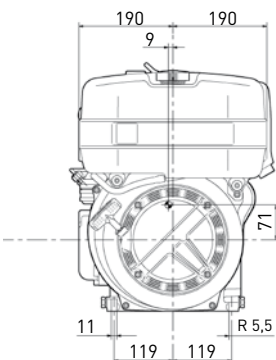
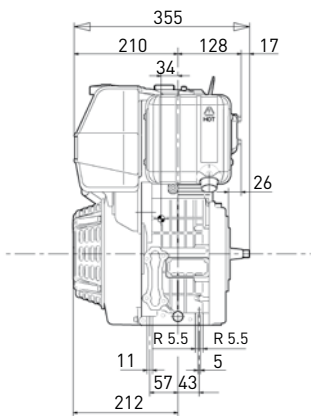
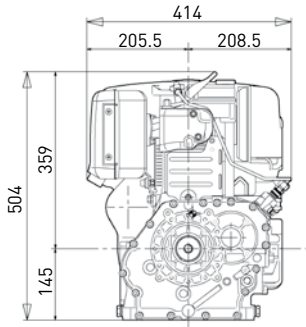
## Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	8.8 (12) @ 3600
MAX TORQUE Nm@rpm	30 @ 2200



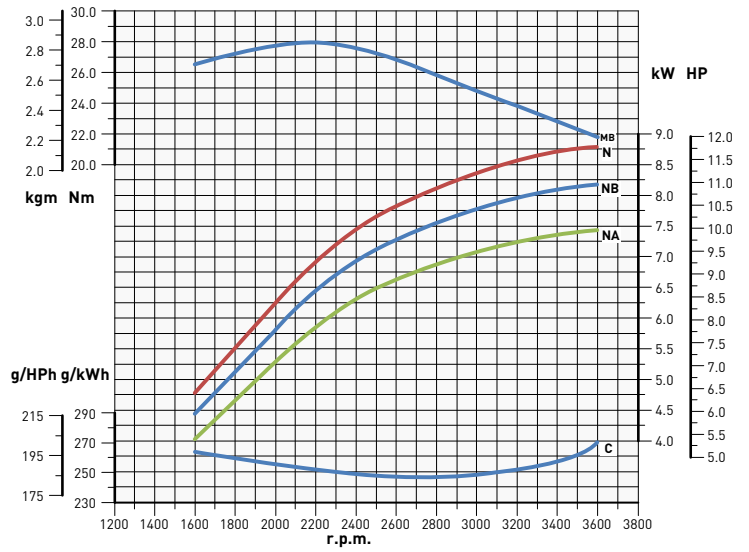
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## Dimensions (mm)



# PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046 and ISO 14396)



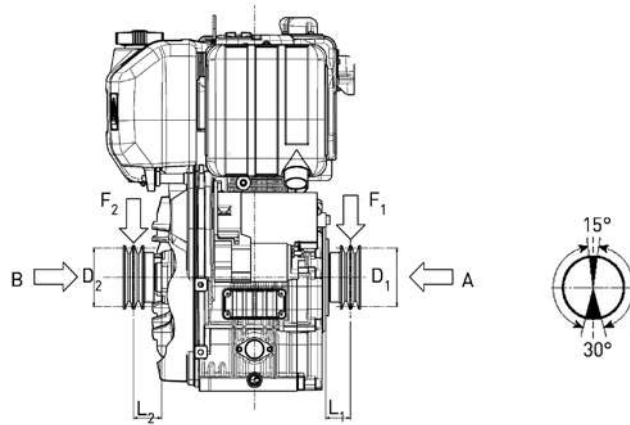
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- MB - Torque curve - (NB curve)
- C - Specific fuel consumption - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

### Setting @ 3000 rpm

Power max. N* (kW)	Torque max. (Nm)
8.2 @ 3000 rpm	30 @ 2200 rpm

# APPLICATIONS SPECS



## KD 225-225S

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 740 [90 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 150 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{77000}{90+L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55+L_1 \text{ (mm)}}$$

## KD 350-350S

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 860 [60 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 200 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{67000}{60+L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55+L_1 \text{ (mm)}}$$

## KD15 440

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 620 [66 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 650 [53 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 2000 N Max

Max radial force on pulley for belt drive

$$F_1 \text{ (N)} \leq \frac{89000}{53+L_1 \text{ (mm)}}$$

$$F_2 \text{ (N)} \leq \frac{92000}{66+L_2 \text{ (mm)}}$$

## KD 500

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 900 [48 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 570 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 200 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{64000}{48+L_2 \text{ (mm)}}$$

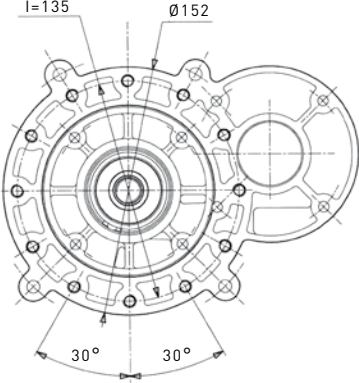
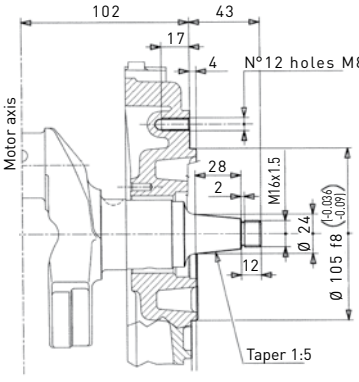
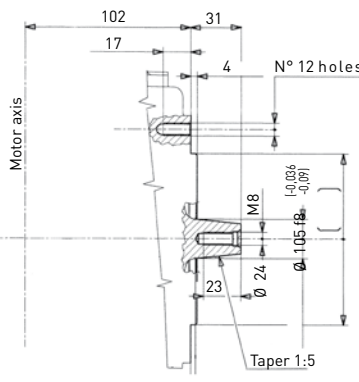
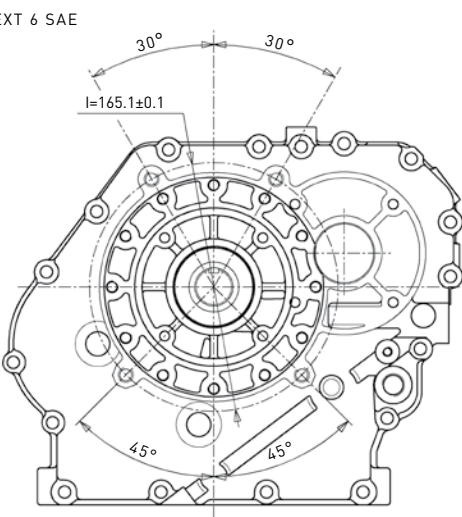
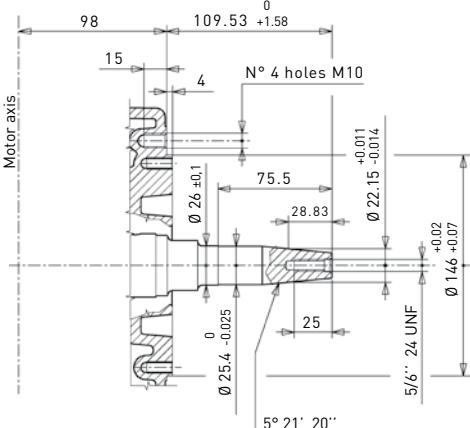
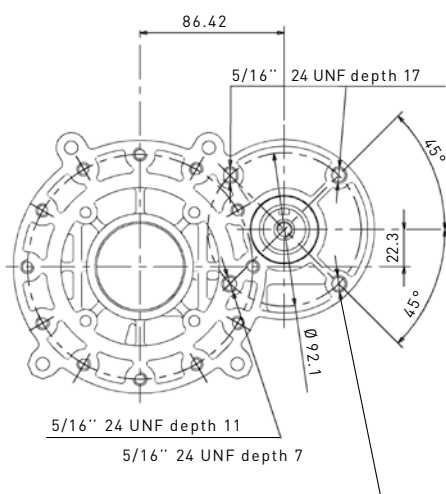
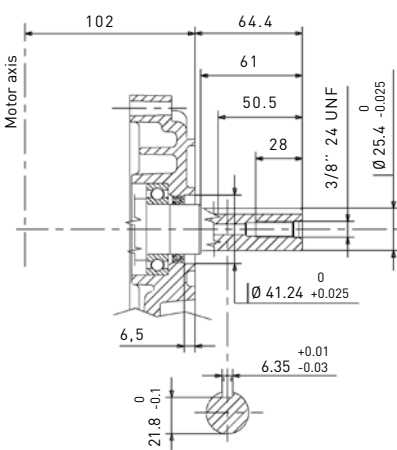
$$F_1 \text{ (N)} \leq \frac{100520}{55+L_1 \text{ (mm)}}$$

# AVAILABLE FLANGES\*

	Flange standard - KD 225-225S / KD 350-350S	Industrial version	
Standard version - KD 225-225S / KD 350-350S			
	Flange type A - KD 225-225S	Genset version	Industrial version
KD 225-225S	<p>Flange SAE J609a</p>	<p>EXT a4 J609a</p>	<p>EXT 3 SAE J609a</p>
	Flange type B - KD 350-350S	Genset version	Industrial version
	KD 350-350S	<p>Flange SAE J609a</p>	<p>EXT 6 SAE</p>

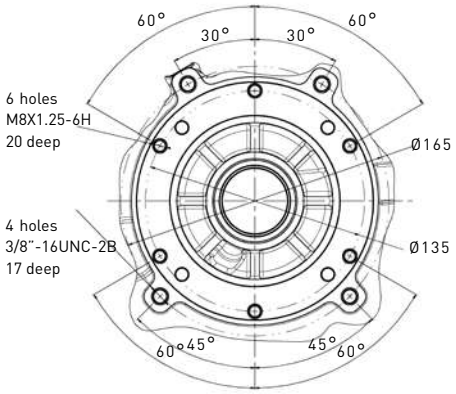
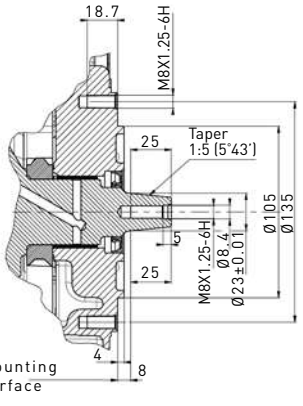
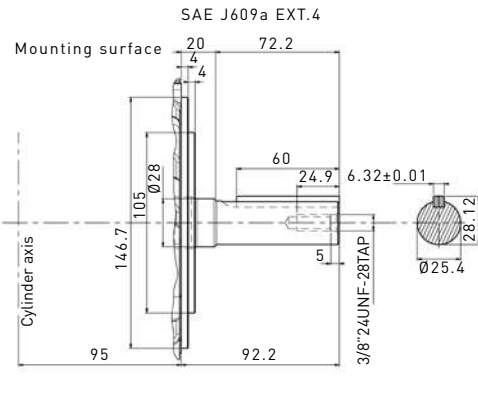
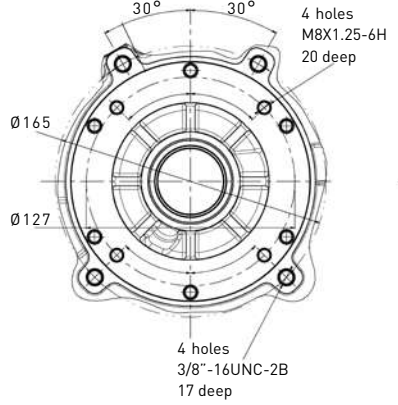
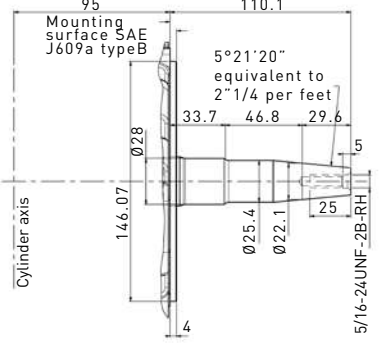
\*Other flanges available on request

# AVAILABLE FLANGES\*

	Flange standard type - KD 500	Standard version	Genset version
KD 500			
KD 500			
PTO on camshaft			
KD 500			

\*Other flanges available on request

# AVAILABLE FLANGES\*

Flange standard type	Standard version	Industrial version
 <p>60° 30° 30° 60°</p> <p>6 holes M8X1.25-6H 20 deep</p> <p>Ø165</p> <p>4 holes 3/8"-16UNC-2B 17 deep</p> <p>Ø135</p> <p>60° 45° 45° 60°</p>	 <p>18.7</p> <p>M8X1.25-6H</p> <p>25</p> <p>Taper 1:5 [5°43']</p> <p>5</p> <p>25</p> <p>M8X1.25-6H</p> <p>Ø8.4</p> <p>Ø23±0.01</p> <p>Ø105</p> <p>Ø135</p> <p>4</p> <p>8</p> <p>Mounting surface</p>	 <p>SAE J609a EXT.4</p> <p>Mounting surface</p> <p>20</p> <p>72.2</p> <p>4</p> <p>4</p> <p>60</p> <p>24.9</p> <p>6.32±0.01</p> <p>Ø25.4</p> <p>28.12</p> <p>3/8"-24UNF-28TAP</p> <p>146.7</p> <p>105</p> <p>Ø28</p> <p>95</p> <p>92.2</p> <p>5</p> <p>Cylinder axis</p>
Flange 2° type	Genset version	
 <p>30° 30°</p> <p>4 holes M8X1.25-6H 20 deep</p> <p>Ø165</p> <p>Ø127</p> <p>4 holes 3/8"-16UNC-2B 17 deep</p>	 <p>SAE J609a EXT.6-Ø1inch flange type B</p> <p>95</p> <p>110.1</p> <p>Mounting surface SAE J609a type B</p> <p>5°21'20" equivalent to 2" 1/4 per foot</p> <p>33.7</p> <p>46.8</p> <p>29.6</p> <p>146.07</p> <p>Ø28</p> <p>Ø25.4</p> <p>Ø22.1</p> <p>5</p> <p>25</p> <p>5/16-24UNF-2B-RH</p> <p>4</p> <p>Cylinder axis</p>	

KD 440

\*Other flanges available on request

# TECHNICAL SPECIFICATIONS

Model	KD 225	KD 225S	KD 350	KD 350S
Engine specs	4 stroke air cooled diesel engine	•	•	•
	Conical power take-off on crankshaft	•	•	•
	Anticlockwise rotation	•	•	•
	Forced lubrication with oil pump	•	•	•
	Centrifugal mass governor	•	•	•
	Built-in full flow oil filter	•	•	•
	Oil breathing blow-by with safety device	•	•	•
	Automatic extra fuel starting device	•	•	•
	Self bleeding fuel system	•	•	•
	Torque adjuster	•	•	•
	Automatic compression release	•	•	•
	Die-cast aluminum crankcase with integral cast iron cylinder liner	•	•	•
	Re-borable independent cast iron cylinders	-	-	-
	Aluminum cylinder head	•	•	•
	Built-in rigid feet	•	•	•
Hydraulic tappets	-	-	-	
Technical features	Cylinder	1	1	1
	Bore (mm)	69	69	82
	Stroke (mm)	60	60	66
	Engine displ (cm <sup>3</sup> )	224	224	349
	Injection system	DI	DI	DI
	Compression ratio	21:1	21:1	20.3:1
Performance	Emission compliance	ECE R 24	-	ECE R 24
				US TIER 4 F
				EU STAGE V#
				-
	Rating (kW/HP)	(3600 rpm)	(3000 rpm)	(3600 rpm)
N (80/1269/CEE)ISO 1585	3.5 /4.8	2.7 /3.7	5.5 /7.4	-
NB ISO 3046 IFN	3.3/4.5	2.5 /3.4	5.1 /6.8	5.0/6.7
NA ISO 3046 ICXN	3.1/4.2	2.3 /3.1	4.7/6.2	-
Max torque (Nm@rpm)	10.4@2400	9.8@2000	15.3@2400	14.6@2500
Min idling speed	950 ÷1000	950 ÷1000		950 ÷1000
Fuel compatibility	EN 590	•	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•	•	•
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•	•	•
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•	•	•
	ARCTIC EN 590/ASTM D 975-09 B	•	•	•
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•	•	•
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•	•	•
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•	•	•
	Military US Fuels JP5 - JP8 (AVTUR) *	•	•	•
Civil Jet Fuels Jet A/ A1*	•	•	•	
Service features	Fuel tank capacity (l)	3	3	4.3
	Oil sump capacity (l)	0.9	0.9	1.2
	Oil consumption (kg/h)	0.0021	0.0021	0.0032
	Oil change interval std/synthetic (hr)	250**	250**	250**
	Oil filter change interval std/synthetic (hr)	500	500	500
	Dry air cleaner change interval (hr)	250	250	250
	Valve adjustment	500	500	500
Physical characteristics	H x L x W (fan excluded) (mm)	417 x 358 x 265	417x 358x 275	445.5x386.5 x300.9
	Dry weight (kg)	28	28	33
	Daily service points - positions	1 side service	1 side service	1 side service
	Ambient operating temps (°C)	-10 to +50	-10 to +50	-10 to +50
	Gradeability-all round (intermittent -30 min) (deg)	25°	25°	25°
	Gradeability-all round (peak value -1 min) (deg)	35°	35°	35°
	Cap. of air required for correct combustion @3600 (l/min)	350	290	540
	Cap. of air required for correct cooling @3600 (l/min)	3800	3200	5000
Lubrication	Oil type	SAE 5W 40 API SER- VICE CF	SAE 5W 40 API SER- VICE CF	SAE 5W 40 API SERVICE CF

\* With restrictions \*\* According to operating conditions # Available starting from 2019

# TECHNICAL SPECIFICATIONS

Model		KD15 440	KD15 440S	KD 500			
Engine specs	4 stroke air cooled diesel engine	•	•	•			
	Conical power take-off on crankshaft	•	•	•			
	Anticlockwise rotation	•	•	•			
	Forced lubrication with oil pump	•	•	•			
	Centrifugal mass governor	•	•	•			
	Built-in full flow oil filter	•	•	•			
	Oil breathing blow-by with safety device	•	•	•			
	Automatic extra fuel starting device	•	•	•			
	Self bleeding fuel system	•	•	•			
	Torque regulator	•	•	•			
	Automatic compression release	•	•	•			
	Die-cast aluminum crankcase with integral cast iron cylinder liner	•	•	-			
	Re-borable independent cast iron cylinders	-	-	•			
	Aluminum alloy cylinder head	•	•	•			
	Built-in rigid feet	•	•	•			
Hydraulic tappets	•	•	-				
Technical features	Cylinder	1	1	1			
	Bore (mm)	86	86	87			
	Stroke (mm)	76	76	85			
	Engine displ (cm <sup>3</sup> )	441	441	505			
	Injection system	DI	DI	DI			
	Compression ratio	20.3:1	20.5:1	19:1			
Performance	Emission compliance	ECE R 24	US TIER 4 F	EU STAGE V#	-	ECE R 24	-
	Rating (kW/HP)	(3600 rpm)	(3600 rpm)	(3600 rpm)		(3000 rpm)	(3600 rpm)
	N (80/1269/CEE)ISO 1585	-	-	-	7.3 /10.0	8.2 /11.1	8.8 /12
	NB ISO 3046 IFN	7.5 /10.1	7.0 / 9.4	7.5 /10.1	6.8 /9.2	7.5 /10.2	8.2 /11.1
	NA ISO 3046 ICXN	-	-	-	6.2 /8.4	7.1 /9.6	7.5 /10.2
	Max torque (Nm@rpm)	23 @2200	23@2200	24.5@2200	22.5@2100	30.0@2200	
Min idling speed		950 ÷1000		1150	1200		
Fuel compatibility	EN 590	•	•	•			
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•	•	•			
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•	•	•			
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•	•	•			
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•	•	•			
	ARCTIC EN 590/ASTM D 975-09 B	•	•	•			
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•	•	•			
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•	•	•			
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•	•	•			
	Military US Fuels JP5 - JP8 (AVTUR) *	•	•	•			
Civil Jet Fuels Jet A/ A1*	•	•	•				
Service features	Fuel tank capacity (l)	4.3	4.3	5			
	Oil sump capacity (l)	1.2	1.2	1.5			
	Oil consumption (kg/h)	0.0032	0.0032	0.0055			
	Oil/filter change interval std/synthetic (hr)	250**	250**	250**			
	Oil filter change interval std/synthetic (hr)	500	500	500			
	Dry air cleaner change interval (hr)	500	500	250			
	Valve adjustment	500	500	500			
Physical characteristics	H x L x W (fan excluded) (mm)	493.1 x 412.8 x 340	493.1 x 412.8 x 352	504x415x355			
	Dry weight (kg)	45	45	48			
	Daily service points - positions	1 side service	1 side service	1 side service			
	Ambient operating temps (°C)	-10 to +50	-10 to +50	-10 to +50			
	Gradeability-all round (intermittent -30 min) (deg)	25	25	25°			
	Gradeability-all round (peak value -1 min) (deg)	35	35	35°			
	Cap. of air required for correct combustion @3600 (l/min)	640	640	800			
	Cap. of air required for correct cooling @3600 (l/min)	5500	5500	8700			
Lubrication	Oil type	SAE 5W 40 API SERVICE CF	SAE 5W 40 API SERVICE CF	SAE 5W 40 API SERVICE CF			

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